



SCHEDULE: 4

STANDARD SPECIFICATION – FRONT AXLE OVERHAUL

The following must be done as standard in the front axle overhaul process, but not limited to the below:

No	Standard Requirement
1	Strip Front Axle, Repair, Clean and Assemble to OEM Specification
2	Two Completely New Kingpin Bearing Kits
3	Two Completely New Front Wheel Bearing Kits and Oil Seals
4	Twenty Completely New Wheel Studs and Nuts
5	Stub Axles – Check and Confirm Sub Axles in Reuseable Condition
6	Front Axle Beam
6.1	Re-Bush Both Front Axle Kingpin
7	Remanufacture Left and Right-Side Anchor Spider Brackets
8	Remanufacture Left and Right-Side S-Cam Tubes to OEM Specification
9	Fit Two New S-Cams
10	Fit Two New S-Cam Bearing and Seal Kits
11	Remanufacture Left and Right-Side Wheel Stub to OEM Specification
12	Fit New Left and Right-Side Hub Dust Covers
13	Fit New Left and Right-Side Hub Seal Kits
14	Fit New Left and Right-Side (20) Wheel Studs Kits
15	Remove and Refit Front Axle
16	12-Months Unlimited Kilometre Warranty from Date of Invoice

Supplier Signature

Supplier Name

Date